## Synthesis of Zn<sub>3</sub>(VO<sub>4</sub>)<sub>2</sub> – a Comparative Study

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Different synthesis methods were applied in order to prepare  $Zn_3(VO_4)_2$  compound: melt quenching technique, conventional solid state synthesis and mechanochemically assisted solid synthesis. The phase and structural transformations were monitored by X-ray diffraction (XRD). The formation of  $Zn_3(VO_4)_2$  was also confirmed by infrared spectroscopy (IR). Applying melt quenching method two different techniques were used: i) pouring the melt and press between two copper plates (cooling rate  $10^2$  K/s) and ii) roller technique (cooling rate  $10^4$ – $10^5$  K/s). In both cases several phases (Zn<sub>4</sub>V<sub>2</sub>O<sub>9</sub>, Zn<sub>2</sub>V<sub>2</sub>O<sub>7</sub>, ZnO, V<sub>2</sub>O<sub>5</sub>, Zn<sub>3</sub>(VO<sub>4</sub>)<sub>2</sub>) were detected on x-ray diffractograms. XRD patterns of mechanochemically activated precursors for different time (from 0,5 to 4 hours) shown presence of amorphous phase together with diffraction peaks of  $Zn_4V_2O_9$  as dominated phase and  $Zn_2VO_4$ . Pure  $Zn_3(VO_4)_2$  was prepared after heat treatment at 700 °C of mechanochemically activated sample. Using conventional solid state reaction Zn<sub>3</sub>(VO<sub>4</sub>)<sub>2</sub> was obtained as main crystalline phase. ZnO (3.5 wt.%) is also detected on diffractogram. It was established that mechanochemically assisted solid synthesis is more appropriated method for synthesis of  $Zn_3(VO_4)_2$ . The photocatalytic measurements were carried out on the  $Zn_3(VO_4)_2$  powders obtained by both methods. Photocatalytic activity was evaluated by degradation of a model aqueous solution of Malachite Green (MG) upon UV-light irradiation.

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